



Subsea Equipment

This Group of Categories covers a wide range of subsea equipment and technologies that are required to develop offshore Oil&Gas fields. The range of applications vary across varying pressure, temperature and water depth requirements and are driven by the complexities of the subsea environment.

A constant effort is ongoing in developing technologies to increase oil recovery for mature projects and to develop new projects that may otherwise be considered economically unviable or inaccessible. A new generation of standardized subsea production equipment and systems is underway, especially for deepwater applications.

This Group is characterized by a small number of large international players. In fact, different segments require different and sophisticated technology, creating a "winner-takes-all" market.

MAIN RATIONALES BEHIND THE STANDARD CATEGORIZATION

Subsea Surface Equipment

- The competition across these Family changes mainly on the basis of the water depth. For the purposes of this Standard Categorization, the following water depth apply:
 - Shallow water is up to 100 m
 - Medium depth is 100-750 m
 - Deepwater is above 750 m
- Blowout Preventers (BOP) ram type of annular type are used to seal, control and monitor wells to prevent blowout, the uncontrolled release of Oil&Gas from well. They are usually installed redundantly in stacks.
 - The terms Blowout Preventer, Blowout Preventer Stack and Blowout Preventer System are used interchangeably;
 - Main components are: electrical and hydraulic lines, control pods, hydraulic accumulators, test valve, kill and choke lines valves, riser joint, hydraulic connectors, support frame.
- Subsea Christmas Trees are the primary means of flow control for subsea wells. They are not "wellhead" as sometimes incorrectly referred to.
 - Different types of Subsea Christmas Trees are typically manufactured by all types of players:
 - Horizontal vs Traditional tree
 - Mono Bore, Dual Bore, Full Bore Tree
 - Diverless
 - Main components are: Valves, Controls equipment, Structural material, Fittings and flanges.
 - Mechanical and hydraulic Subsea Christmas Trees are increasingly replaced by electric.
- Subsea Manifolds and Templates allow produced fluid to be commingled or diverted and allow injection fluids to be distributed to desired flow paths.
 - Main components are: Valves, Piping, Controls equipment, Structural material, Fittings and flanges.
 - They cover both Internal or External Pigging Loops
- Foundation Structures refer to subsea structures only, and not – for example – to Offshore Wind Farm structures.

Subsea Process Systems

- Subsea Production System (SPS) are based on "packages" of complex components and require advanced technology.
 - Even higher reliability is required as oil exploration site goes deeper into sea, thus heightening the entry barrier.
 Therefore, the market is consolidated, with the top 4 players holding 80%+ market share.
- Subsea Processing and Compression systems have multiple functions:
 - Separate produced fluid into different phases debottlenecking flowline, risers and topsides;
 - Separate produced water at the wells and re-inject it underground for disposal, saving energy to transport unnecessary water to surface;
 - Boost the pressure for long distance facilities.
- Subsea seawater injection refers to only those projects utilizing a subsea pump to inject seawater and does not include typical water injection using a pump on a topside facility.

Subsea Power & Control Systems

- Dependable power supply and distribution is vital for production facilities on the seabed, together with efficient communication. Subsea HV & AC/DC Power and Control Systems:
 - ensure the power and control of the Subsea Production Systems for safe and efficient operations;
 - receive feedback from components ion indicating various process parameters
- The umbilical delivers power, chemical and control signals via subsea equipment.
- The technology development trend is for faster subsea communication through fiber optics.
- Most commonly used is the electro-hydraulic multiplexed system.

- Riser, flowlines, fluid transfer lines and jumpers are critical to offshore oil and gas production systems. They are subject to extreme temperatures, pressures, physical stresses and corrosive materials yet must still ensure reliable connections and optimal product flow.
- Risers are dynamic lines suspended in the water column connecting production facilities to subsea infrastructure; Risers deliver Oil&Gas extracted from sea bed to above sea.
- Flowlines are static pipelines used to carry fluids on the seabed.
- Fluid transfer lines are typically large diameter pipelines connecting two structures which are often dynamic.
- Technology development focus is now on increasingly temperature and pressure resistant Risers.

Subsea Connector Systems

- Jumpers are short lengths of pipe connecting two fixed structures either above or below water:
 - Vertical and Horizontal Jumpers can be either Rigid Jumpers and Tie-In spools.
- Collet connectors are used for both integral and non-integral connection systems.

